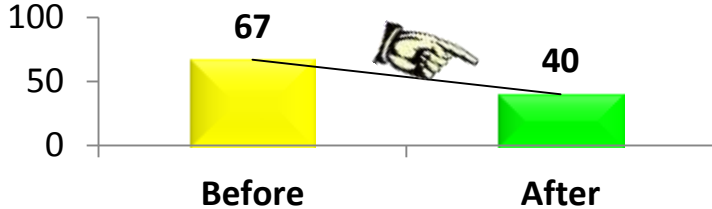


<b>Plant : P14</b>		TPM CIRCLE NO :-	ACTIVITY	'KK	QM	PM	JH	SHE	OTPM	DM	E & T									
<b>CELL : A545</b>		TPM CIRCLE NAME :	LOSS NO./STEP																	
<b>KAIZEN THEME :</b>		DEPT :	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M									
<b>CELL NAME :</b>		ME	M/C STAGE:	Broaching			OPERATION:		Serration Broaching											
<b>Auto Broch Cleaning automatic</b>		<b>KAIZEN IDEA :</b>																		
<b>PROBLEM PRESENT STATUS :</b>		<b>COUNTERMEASURE:</b>																		
Auto cleaning not available		Auto Broch Cleaning introduced																		
<b>WHY-WHY ANALYSIS:</b>		<b>BENCHMARK:</b> 0																		
<b>Why1:-</b> Cycle time is more		<b>TARGET:</b> Zero Rejection																		
<b>Why2:-</b> Broach Cleaning is manual activity need to do by hand		<b>KAIZEN START:</b> 15.08.2019																		
<b>Why 3:-</b> Auto cleaning not available		<b>TARGET DATE:</b> 30.08.2019																		
<b>ROOT CAUSE</b>		<b>KAIZEN FINISH:</b> 10.08.2019																		
Auto cleaning not available		<b>TEAM MEMBERS:</b>																		
		Mr.Madhukara      Mr Dinesh																		
		<b>BENEFITS:-</b>																		
		Zero Rejection																		
		<b>KAIZEN SUSTAINANCE</b>																		
		<b>WHAT TO DO:</b> Need to Fix New Motor																		
		<b>HOW TO DO: -----</b>																		
		<b>FREQUENCY:</b> One time activity																		
		<b>SCOPE &amp; PLAN FOR HORIZONTAL DEPLOYMENT</b>																		
		<table border="1"> <thead> <tr> <th>SR. NO.</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td>-</td> <td>---</td> <td>---</td> <td>---</td> <td>---</td> </tr> </tbody> </table>									SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS	-	---	---	---	---
SR. NO.	CELL/ PRODUCT	TDC	RESP.	STATUS																
-	---	---	---	---																
<b>RESULTS:</b>		 <p>Cycle time in Sec</p> <table border="1"> <tr> <th>Before</th> <th>After</th> </tr> <tr> <td>67</td> <td>40</td> </tr> </table>									Before	After	67	40						
Before	After																			
67	40																			
<b>REGISTRATION NO.:</b>		<b>HD SCOPE INFORMATION IN OTHER PLANT</b>																		
<b>DATE:</b>		<table border="1"> <thead> <tr> <th>SR.NO.</th> <th>PLANT</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>									SR.NO.	PLANT	WHEN	WHOM	STATUS					
SR.NO.	PLANT	WHEN	WHOM	STATUS																
<b>REGISTERED BY:</b>																				
<b>MANAGER SIGN:</b>																				